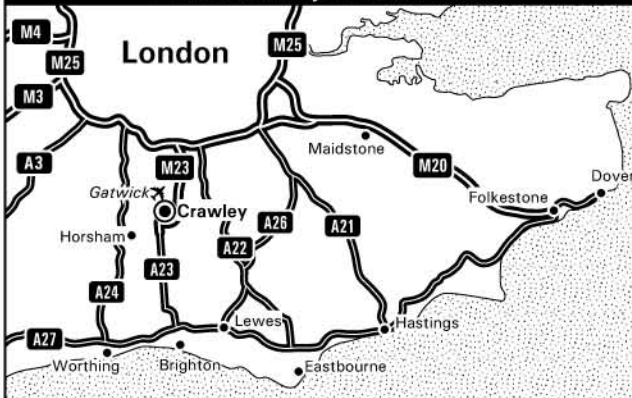


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- By Road from M23 Southbound**
- Leave M23 at jct 10 and follow A2011 (dual carriageway) towards Crawley.
 - At roundabout, take 3rd exit left (dual carriageway) to next roundabout.
 - At next roundabout exit first left towards town centre.
 - Go past B&Q and MFI on right, across mini roundabout still towards town centre.
 - Go past Leisure Centre complex on right. Innovis House is on the next roundabout.
 - Exit 1st left from roundabout towards town centre. Innovis House is to your right.
 - Visitors' car parking is available at the front of the building.

- By Road from A23 Northbound**
- Take the sliproad off the A23 at the Pease Pottage Services Roundabout (as the A23 becomes the M23) and take the second exit left (signed Town Centre).
 - Keep in the right hand lane and bear right (third exit) at the next roundabout (signed for "The Hawth" and "Tilgate Park") but then take the first left into Brighton Road.
 - Continue along this road until it reaches the Town Centre. As you approach the level crossing, keep to the left hand lane and the road continues into a one-way system, leading up to a roundabout by the Honda Garage at which point proceed into the right hand lane.
 - Take 3rd exit left into Pegler Way (formerly Orchard Street), past car park and across traffic lights, staying in left hand lane.
 - At next traffic lights, turn left and Innovis House is the 2nd building on your left just before the next roundabout.
 - Visitors' car parking is available at the front of the building.

- By Train**
- Crawley station receives services from London Victoria and Horsham.
 - City Thameslink also operates a 30 minute service every 15 mins from the City of London to London Gatwick.
 - Offices also at 8, Ifield Road, Crawley. Directions available.

